SAFETY DATA SHEET

Issuing Date 16-May-2024 **Revision Date** 19-Oct-2022 **Revision Number** 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name Victrex AM™ 200

Other means of identification

Product Code(s) SDS-411510 EN A

PN (Part Number) 355-70030

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Additive manufacturing

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address
Stratasys Corporate headquarters United States
9600 West 76th Street Suite #108
Eden Prairie, MN 55344
United States
Local: +1 952-294-3900
Phone: +1 952-937-3000

Emergency telephone number

Emergency Telephone +1-352-323-3500 - Americas - Multi lingual response 24/7

E-mail address info@Stratasys.com

2. HAZARDS IDENTIFICATION

Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

The product contains no substances which at their given concentration, are considered to be hazardous to health.

Appearance No information available **Physical state** Solid **Odor** Odorless

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
Not applicable.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%	Proprietary
PolyArylEtherKetone (PAEK) polymer	-	80-100	*

Mixture

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water when in contact with molten residues.

Ingestion Drink plenty of water. Do not induce vomiting without medical advice. Call a physician immediately.

Most important symptoms and effects, both acute and delayed

Symptoms None known.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Foam. Water. Carbon dioxide (CO2). Dry chemical. Alcohol resistant foam.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical None known.

Hazardous combustion products Carbon oxides.

Explosion data
Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. Keep out of waterways.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Avoid dust accumulation in enclosed space. Prevent dust cloud. Remove all sources of ignition.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Appropriate engineering controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimize dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid
Appearance	No information available
Odor	Odorless
Color	Natural color
Odor threshold	Not applicable

Explosive properties Not an explosive May form explosive mixtures with air
Oxidizing properties No data available

Property	**Values**	**Remarks • Method**
pH	Not applicable	Not applicable
Melting point / freezing point	290 / 343 °C 554 - 649.4 °F	Not applicable
Boiling point / boiling range	Not applicable	Not applicable
Flash point	No data available	None known
Evaporation rate	Not applicable	Not applicable
Flammability (solid, gas)	Not applicable	Not applicable
Flammability Limit in Air		None known
Upper flammability limit:	Not applicable	
Lower flammability limit:	Not applicable	
Vapor pressure	39.6	at 107°C General hygiene considerations
Vapor density	Not applicable	Not applicable
Relative density	No data available	Not applicable
Water solubility	insoluble	Not applicable
Solubility in other solvents	No data available	Not applicable
Partition coefficient	Not applicable	Not applicable
Autoignition temperature	595 °C / 1103 °F	Not applicable
Decomposition temperature	> 450 °C / 842 °F	Not applicable
Kinematic viscosity	Not applicable	Not applicable
Dynamic viscosity	Not applicable	Not applicable

Other information

Softening point	No data available
Molecular weight	No data as a mixture
VOC Content (%)	No information available
Liquid Density	No data available
Bulk density	No data available

10. STABILITY AND REACTIVITY

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

Incompatible materials Oxidizing agent. Strong bases.

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO2).

Aldehydes.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information General hygiene considerations

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms None known.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	99,999.00	mg/kg
ATEmix (dermal)	99,999.00	mg/kg
ATEmix (inhalation-gas)	99,999.00	ppm
ATEmix (inhalation-dust/mist)	99,999.00	mg/l
ATEmix (inhalation-vapor)	99,999.00	mg/l

Unknown acute toxicity No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity Mixture contains ingredients that are potentially carcinogenic.

Genetic toxicity Mixture contains ingredients that are potential genetic toxicants.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity The environmental impact of this product has not been fully investigated

Persistence and degradability Not readily biodegradable.

Bioaccumulation No information available.

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. TRANSPORT INFORMATION

DOT Not regulated

TDG Not regulated

MEX Not regulated

ICAO (air) Not regulated

IATA Not regulated

IMDG Not regulated

RID Not regulated

ADR Not regulated

ADN Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
ENCS	Complies
IECSC	No information available
KECL	No information available
PICCS	No information available
AIIC	No information available

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

US State Regulations
This product does not contain any substances regulated by state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	**Health hazards** 0	**Flammability** 1	**Instability** 0	**Special hazards** -
HMIS	**Health hazards** 0	**Flammability** 1	**Physical hazards** 0	**Personal protection** X

Revision Date 19-Oct-2022

Revision Note No information available.

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End of Safety Data Sheet General hygiene considerations