SAFETY DATA SHEET

Issuing Date 09-Jun-2022 **Revision Date** 13-Dec-2021 **Revision Number** 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name Nylon-CF10

Other means of identification

Product Code(s) SDS-410613 EN A BLK

PN (Part Number) 333-90450

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Additive manufacturing

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address
Stratasys Corporate headquarters United States
9600 West 76th Street Suite #108
Eden Prairie, MN 55344
United States
Local: +1 952-294-3900
Phone: +1 952-937-3000

Emergency telephone number

Emergency Telephone +1 215 207 0061 - Americas - Multi lingual response

E-mail address info@Stratasys.com

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

Appearance Monofilament **Physical state** Solid **Odor** None

Hazards not otherwise classified (HNOC)
No hazards are expected under normal use. Avoid generation of dust particles

Other Information
Not applicable.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS).

Some of the chemicals have dust hazards. These hazards are not germane, as the chemicals are encapsulated in a fully reacted polymer

4. FIRST AID MEASURES

Description of first aid measures

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water when in contact with molten residues.

Ingestion Drink plenty of water. Do not induce vomiting without medical advice. Call a physician immediately.

Most important symptoms and effects, both acute and delayed

Symptoms None known.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Foam. Water. Carbon dioxide (CO2). Dry chemical. Alcohol resistant foam.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical None known.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

Environmental precautions

Environmental precautions	Do not flush into surface water or sanitary sewer system. Keep out of waterways.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.
Prevention of secondary hazards	May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Avoid dust accumulation in enclosed space. Prevent dust cloud. Remove all sources of ignition.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
Other Information	Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering controls	If dust is generated during further processing provide exhaust ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection	Goggles. Safety glasses with side-shields.
Skin and body protection	Impervious clothing.
Respiratory protection	Minimize dust generation and accumulation. Wear respiratory protection.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Odor	None
Color	Black
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	None known
Melting point / freezing point	160 °C / 320 °F	
Boiling point / boiling range	No data available	None known
Flash point	> 380 °C / > 716 °F	
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.0 - 1.5	g/cm3
Water solubility	Insoluble in water	
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	> 350 °C / 662 - °F	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidizing properties	No information available	

Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity None under normal use conditions.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

Incompatible materials Oxidizing agent. Strong bases.

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO2). Aldehydes.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms None known.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Unknown acute toxicity No information available

Component Information

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

ACGIH (American Conference of Governmental Industrial Hygienists)
A3 - Animal Carcinogen
IARC (International Agency for Research on Cancer)
Group 3 - Not Classifiable as to Carcinogenicity in Humans
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Persistence and degradability No information available.

Bioaccumulation No information available.

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues/unused products	Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.
Contaminated packaging	Do not reuse empty containers.

14. TRANSPORT INFORMATION

DOT	Not regulated
TDG	Not regulated
MEX	Not regulated
ICAO (air)	Not regulated
IATA	Not regulated
IMDG	Not regulated
RID	Not regulated
ADR	Not regulated
ADN	Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AIIC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product contains carbon black which is classified as a possible carcinogen when present as respirable dust. This is not relevant for this product since it is not in a respirable form. This product contains the following Proposition 65 chemicals:.

Chemical name	California Proposition 65
Carbon mesoporous (Bound) - 1333-86-4	Carcinogen

U.S. State Right-to-Know Regulations

US State Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Carbon mesoporous (Bound) 1333-86-4	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	**Health hazards** 2	**Flammability** 1	**Instability** 0	**Special hazards** -
HMIS	**Health hazards** 2	**Flammability** 1	**Physical hazards** 0	**Personal protection** X

Revision Date 13-Dec-2021

Revision Note No information available.

Disclaimer

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End of Safety Data Sheet