1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE
COMPANY/UNDERTAKING

Product identifier

Product Name
ABS-M30i™ Model Material

Other means of identification

Product Code(s)    SDS-400617 EN A
PN (Part Number)   125-20700 161-20800 311-10700 311-10900 311-21400 311-60900 315-60900 316-60900
                  325-60500 333-90600 355-02119 355-02120

Synonyms
None

Recommended use of the chemical and restrictions on use

Recommended Use
Additive manufacturing

Uses advised against
No information available

Details of the supplier of the safety data sheet

Manufacturer Address
Stratasys Corporate headquarters United States
9600 West 76th Street Suite #108
Eden Prairie, MN 55344
United States
Local: +1 952-294-3900
Phone: +1 952-937-3000

Emergency telephone number

Emergency Telephone +1 215 207 0061 - Americas - Multi lingual response

E-mail address  info@Stratasys.com

2. HAZARDS IDENTIFICATION

Classification
This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

The product contains no substances which at their given concentration, are considered to be hazardous to health.
3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Mixture</th>
<th>Chemical name</th>
<th>CAS No</th>
<th>Weight-%</th>
<th>Proprietary</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Acrylonitrile butadiene styrene polymer</td>
<td>9003-56-9</td>
<td>80-100</td>
<td>*</td>
</tr>
</tbody>
</table>

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS).

4. FIRST AID MEASURES

**Description of first aid measures**

**Inhalation**
Remove to fresh air.

**Eye contact**
Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

**Skin contact**
Wash skin with soap and water when in contact with molten residues.

**Ingestion**
Drink plenty of water. Do not induce vomiting without medical advice. Call a physician immediately.

**Most important symptoms and effects, both acute and delayed**

**Symptoms**
None known.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians**
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media**
Foam. Water. Carbon dioxide (CO2). Dry chemical. Alcohol resistant foam.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
None known.

**Explosion data**
- Sensitivity to Mechanical Impact: None.
- Sensitivity to Static Discharge: None.

**Special protective equipment for fire-fighters**
Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions
Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

Environmental precautions

Environmental precautions
Do not flush into surface water or sanitary sewer system. Keep out of waterways.

Methods and material for containment and cleaning up

Methods for containment
Prevent further leakage or spillage if safe to do so.

Methods for cleaning up
Pick up and transfer to properly labeled containers.

Prevention of secondary hazards
May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Avoid dust accumulation in enclosed space. Prevent dust cloud. Remove all sources of ignition.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling
Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

Conditions for safe storage, including any incompatibilities

Storage Conditions
Keep containers tightly closed in a dry, cool and well-ventilated place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits
The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Appropriate engineering controls

Engineering controls
If dust is generated during further processing provide exhaust ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection
Goggles. Safety glasses with side-shields.

Skin and body protection
Impervious clothing.
Respiratory protection Minimize dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Monofilament</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>None</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Natural color</td>
<td></td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No information available</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt;380 °C / °F</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper flammability limit</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Lower flammability limit</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Vapor density</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.01 - 1.08</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>insoluble</td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>&gt; 350 °C</td>
<td></td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Dynamic viscosity</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No information available</td>
<td></td>
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</tbody>
</table>

Other information

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Softening point</td>
<td>No information available</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No information available</td>
</tr>
<tr>
<td>VOC Content (%)</td>
<td>negligible</td>
</tr>
<tr>
<td>Liquid Density</td>
<td>No information available</td>
</tr>
<tr>
<td>Bulk density</td>
<td>No information available</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity None under normal use conditions.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

Incompatible materials Oxidizing agent. Strong bases.


11. TOXICOLOGICAL INFORMATION
Information on likely routes of exposure

Product Information

Inhalation  
Specific test data for the substance or mixture is not available.

Eye contact  
Specific test data for the substance or mixture is not available.

Skin contact  
Specific test data for the substance or mixture is not available.

Ingestion  
Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms  
None known.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylonitrile butadiene styrene polymer 9003-56-9</td>
<td>&gt;5000 mg/kg rat</td>
<td>&gt;2000 mg/kg rabbit</td>
<td>-</td>
</tr>
</tbody>
</table>

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation  
No information available.

Serious eye damage/eye irritation  
No information available.

Respiratory or skin sensitization  
No information available.

Germ cell mutagenicity  
No information available.

Carcinogenicity  
No information available.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>ACGIH</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylonitrile butadiene styrene polymer 9003-56-9</td>
<td>-</td>
<td>Group 3</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

IARC (International Agency for Research on Cancer)  
Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity  
No information available.

STOT - single exposure  
No information available.

STOT - repeated exposure  
No information available.

Aspiration hazard  
No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity  
The environmental impact of this product has not been fully investigated
13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues/unused products
Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging
Do not reuse empty containers.

14. TRANSPORT INFORMATION

DOT
Not regulated

TDG
Not regulated

MEX
Not regulated

ICAO (air)
Not regulated

IATA
Not regulated

IMDG
Not regulated

RID
Not regulated

ADR
Not regulated

ADN
Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA
Complies

DSL/NDSL
Complies

ENCS
Complies

IECSC
Complies

KECL
Complies

PICCS
Complies

AICS
Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
- Acute health hazard: No
- Chronic Health Hazard: No
- Fire hazard: No
- Sudden release of pressure hazard: No
- Reactive Hazard: No

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

US State Regulations

U.S. EPA Label Information

EPA Pesticide Registration Number: Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0</td>
<td>1</td>
<td>0</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Physical hazards</th>
<th>Personal protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0</td>
<td>1</td>
<td>0</td>
<td>X</td>
</tr>
</tbody>
</table>

Issuing Date: 11-Nov-2015
Revision Date: 26-Sep-2021
Revision Note: No information available.
Disclaimer: The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures.