SAFETY DATA SHEET

Issuing Date 26-Sep-2021 **Revision Date** 26-Sep-2021 **Revision Number** 2.02

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name Ecoworks™ Cleaning Agent Pouch A

Other means of identification

Product Code(s) SDS-000015 EN A

PN (Part Number) 300-00103

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Additive manufacturing

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier Address
Stratasys Corporate headquarters United States
9600 West 76th Street Suite #108
Eden Prairie, MN 55344
United States
Local: +1 952-294-3900
Phone: +1 952-937-3000

Manufacturer Address
Multi-Pack Solution 1804 W. Central Road Mount Prospect, IL 60056

Emergency telephone number

Emergency Telephone +1 215 207 0061 - Americas - Multi lingual response

E-mail address info@Stratasys.com

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Serious eye damage/eye irritation	Category 1

Label elements

Danger

Hazard statements
Harmful if swallowed
Causes serious eye damage

Appearance tablet **Physical state** No information available **Odor** None

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Wear eye protection/ face protection

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor
IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
Rinse mouth

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
Causes mild skin irritation.

Unknown acute toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No	Weight-%	Proprietary
Sodium percarbonate	15630-89-4	50-70	*
Sodium carbonate	497-19-8	10 - 30	*
Sodium silicate SiO2/Na2O	1344-09-8	1 - 3	*

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS).

4. FIRST AID MEASURES

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eye contact Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.

Skin contact Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.

Ingestion Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical No information available.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required.

Other Information Refer to protective measures listed in Sections 7 and 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand Protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	No information available
Appearance	tablet
Odor	None
Color	White
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	10.35	
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	

Lower flammability limit:	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.02-1.18	
Water solubility	Soluble in water	
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	>55 °C	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidizing properties	No information available	

Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	negligible
Liquid Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid None known based on information supplied.

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Severely irritating to eyes. Causes serious eye damage. May cause burns. May cause irreversible damage to eyes. (based on components).

Skin contact May cause irritation. (based on components).

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

Information on toxicological effects

Symptoms Redness. Burning. May cause blindness.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 1,198.30 mg/kg

Unknown acute toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium percarbonate 15630-89-4	= 1034 mg/kg = 1034 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	-
Sodium carbonate 497-19-8	= 4090 mg/kg = 4090 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	= 2300 mg/m³ (Rat) 2 h
Sodium silicate SiO2/Na2O 1344-09-8	= 1960 mg/kg = 1960 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation May cause skin irritation. Classification based on data available for ingredients.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Sodium percarbonate 15630-89-4	-	70.7: 96 h Pimephales promelas mg/L LC50 static	-	4.9: 48 h Daphnia pulex mg/L EC50
Sodium carbonate 497-19-8	-	310 - 1220: 96 h Pimephales promelas mg/L LC50 static 300: 96 h Lepomis macrochirus mg/L LC50 static	-	265: 48 h Daphnia magna mg/L EC50
Sodium silicate SiO2/Na2O 1344-09-8	-	301 - 478: 96 h Lepomis macrochirus mg/L LC50 3185: 96 h Brachydanio rerio mg/L LC50 semi-static	-	-

Persistence and degradability No information available.

Bioaccumulation No information available.

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

US EPA Waste Number D003.

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Sodium percarbonate 15630-89-4	40 CFR 302	-	-	-

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Sodium percarbonate 15630-89-4	Ignitable
Sodium carbonate 497-19-8	Corrosive

14. TRANSPORT INFORMATION

DOT Not regulated

TDG Not regulated

MEX Not regulated

ICAO (air) Not regulated

IATA Not regulated

IMDG Not regulated

RID Not regulated

ADR Not regulated

ADN Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies
ENCS Complies
IECSC Complies
KECL Complies
PICCS Complies
AICS Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	Yes

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

US State Regulations
This product does not contain any substances regulated by state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	**Health hazards** 3	**Flammability** 0	**Instability** 1	**Special hazards** OX
HMIS	**Health hazards** 3	**Flammability** 0	**Physical hazards** 0	**Personal protection** X

Issuing Date 23-Jun-2017

Revision Date 26-Sep-2021

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet.

© 2017-2021 Stratasys Ltd. License granted to make unlimited paper/electronic copies for internal use only. This Safety Data Sheet or sections thereof should not be published, reproduced, modified, or distributed to third parties without prior written consent from Stratasys Ltd.

End of Safety Data Sheet